

piFLOW® Batch Volume
Optimisation

Confident
conveying

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Confident conveying

Equipment used to convey bulk solids in manufacturing must be accessible for the operators, easily maintained, and compliant with industry standards. Productivity can be dramatically enhanced by automating process steps – but only if everyone is on board.

Piab's new Batch Volume Optimisation (BVO) series was created with the user in mind, they are designed to help continue evolving workplaces within the manufacturing sector.



Pharmaceutical



Food & beverage



Chemical Industry



Productive and Sustainable.

Even faster and more efficient conveying of bulk solids thanks to optimized batches: the conveyor always works on its maximum capacity. Avoid unplanned downtime and maintenance by preventing filter damage.



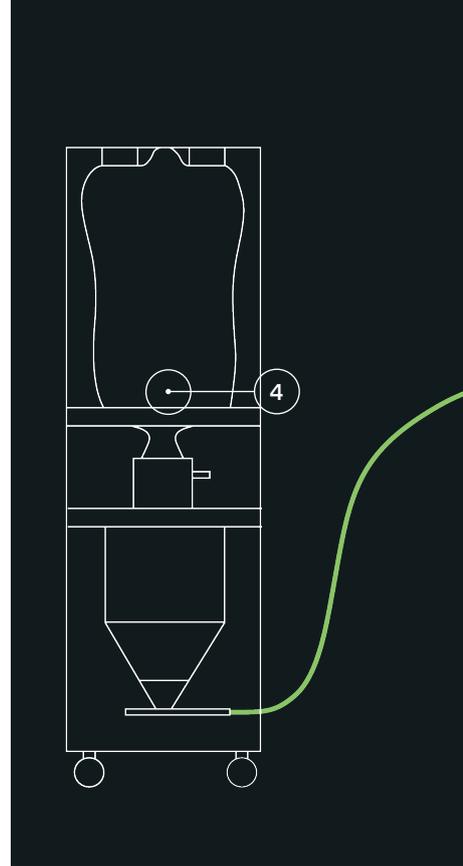
Allows Cut Down on Cleaning/Maintenance Time.

Thanks to the modular design, disassembly and reassembly takes only a few minutes. No moving parts or pinch points. The built-in filter shock system and detachable sensor blow-cleaning function mean cleaning has never been easier.



Customizable, Versatile, and Scalable.

No matter the distance, height, material, or capacity that will be conveyed, Piab has a solution for you.



Reduces the possibility of Human Error.

Operators intuitively learn how to set up and fine-tune the conveying time by being able to see more of what is happening inside the conveyor body.



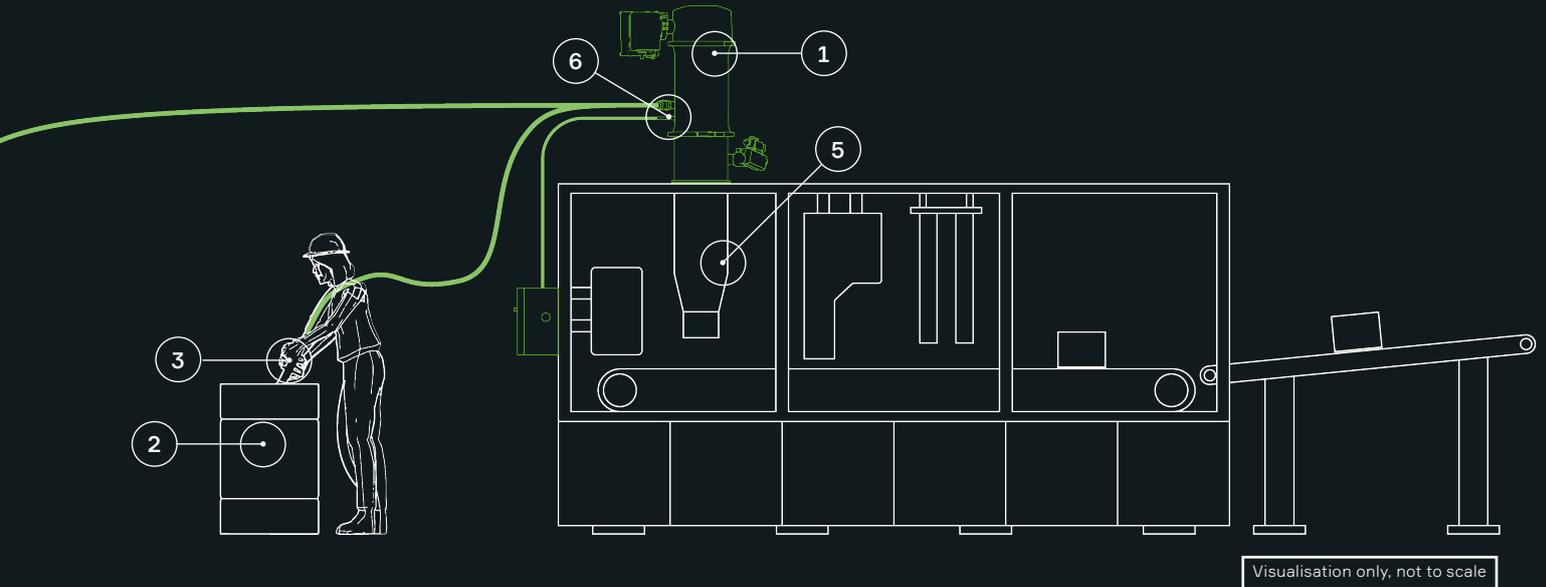
Effortless control.

The ECU-15 is a sophisticated electrical control unit with a touch display to adjust, monitor, and analyse all conveyor functions and store materials and recipes.

Do you need a more simple or ATEX certified control unit instead? Choose one of the pneumatic control units, such as the CU premium control or the PPT/RS basic control.

How does it work?

The piFLOW® vacuum conveyor (1) takes powders, granules and small particles from a pickup point (e.g. barrel (2) with a feed pipe (3) or a feed station, unloading a big bag (4) and releases them into a receiving vessel or a piece of equipment (e.g. packaging machine(5) in batches. Once the conveyor is full, the sensor (6) automatically triggers the release process.



“Piab has some of the most knowledgeable application engineers in the world, running 12 test labs on four continents to find the optimal solution for your needs.”

Floris Rouw
President Vacuum Conveying Division

The pick-up points.

Pick the right feeding point that fits your space and ensures smooth operations. From feed nozzles and suction pipes to bag dump stations and feed stations, Piab offers a wide range of feed points to choose from.



	piFLOW®p BVO	piFLOW®fc BVO	piFLOW®f BVO	piFLOW®i BVO
Applications	Premium conveyor with a wide capacity and application range	High-requirement food or chemical conveying	Versatile conveyor used in the food industry	Robust, general industrial conveyor
Maximum capacity	15 tons/h	8 tons/h	7,5 tons/h	7,5 tons/h
Available batch sizes	3 – 56l	3-33l	6-28l	6-28l
Sensor assembly/ disassembly	Tool-less, with TC ring	Easy	Easy	Easy
Steel quality and surface finish	ASTM 316L Ra < 0.6	ASTM 304L Ra < 0.6	ASTM 304L Ra < 3.2	ASTM 304L Ra < 3.2
Certifications	EC, FDA**, ATEX*, IQ/OQ	EC, FDA**	EC, FDA**, ATEX*	EC, ATEX*

*ATEX dust certification process ongoing.

**All conveyor parts which are in contact with the conveyed material fulfill the requirements of the FDA, and the conveyor is designed according to the USDA dairy guidelines.



Read more at piab.com!



Evolving around the world

EUROPE

France

Lagny sur Marne
+33 (0)16-430 82 67
info-france@piab.com

Germany

Butzbach
+49 (0)6033 7960 0
info-germany@piab.com

Italy

Torino
+39 (0)11-226 36 66
info-italy@piab.com

Poland

Gdansk
+48 58 785 08 50
info-poland@piab.com

Spain

Barcelona
+34 (0)93-633 38 76
info.spain@piab.com

Sweden

Täby (HQ)
+46 (0)8-630 25 00
info-sweden@piab.com

Kungsbacka

Lifting Automation
+46 (0)300-185 00
eh.info@piab.com

United Kingdom

Loughborough
+44 (0)15-098 570 10
info-uk@piab.com

AMERICAS

Brazil

Sao Paulo
+55 (0)11-449 290 50
info-brasil@piab.com

Canada

Toronto (ON)
Lifting Automation
+1 (0)905-881 16 33
eh.ca.info@piab.com

Hingham (MA, US)

+1 800 321 7422
info-usa@piab.com

Mexico

Hingham MA (US)
+1 781 337 7309
info-mxca@piab.com

USA

Hingham (MA)
+1 800 321 7422
info-usa@piab.com

Xenia (OH)

Robotic Gripping
+1 888 727 3628
info-usa@piab.com

ASIA

China

Shanghai
+86 21 5237 6545
info-china@piab.com

India

Pune
+91 8939 15 11 69
info-india@piab.com

Japan

Tokyo
+81 3 6662 8118
info-japan@piab.com

Singapore

Singapore
+65 6455 7006
info-singapore@piab.com